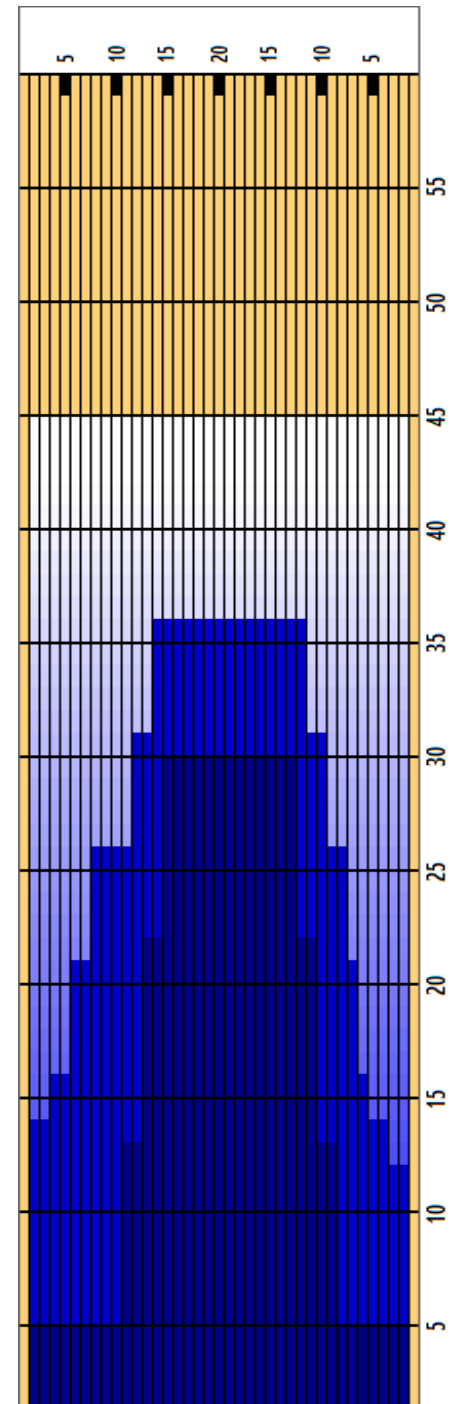


Oil Pattern Distance	45	Reverse Brush Drop	37	Oil Per Board	50 ul
Forward Oil Total	16.95 mL	Reverse Oil Total	15.7 mL	Volume Oil Total	32.65 mL
Tank Configuration	A Only	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	148	0.0	5.9	5.9	7400
2	11L	9R	4	14	3	84	5.9	13.8	7.9	4200
3	13L	11R	2	14	3	34	13.8	17.7	3.9	1700
4	13L	11R	2	18	3	34	17.7	22.8	5.1	1700
5	15L	13R	3	18	3	39	22.8	30.4	7.6	1950
6	2L	2R	0	22	3	0	30.4	38.0	7.6	0
7	2L	2R	0	26	3	0	38.0	45.0	7.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	45.0	36.0	-9.0	0
2	14L	12R	2	18	3	30	36.0	30.9	-5.1	1500
3	12L	10R	2	18	3	38	30.9	25.8	-5.1	1900
4	8L	8R	2	18	3	50	25.8	20.7	-5.1	2500
5	6L	7R	2	18	3	56	20.7	15.6	-5.1	2800
6	4L	6R	1	14	3	31	15.6	13.7	-1.9	1550
7	2L	4R	1	14	3	35	13.7	11.8	-1.9	1750
8	2L	2R	2	14	3	74	11.8	7.9	-3.9	3700
9	2L	2R	0	14	3	0	7.9	0.0	-7.9	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.14	1.93	1.06	1	1.47	3.55

